



HANDSWELL'S CHAIN INDUSTRIES LLP

Welcome to Handswell's Chain Industries LLP, where precision meets performance in the world of industrial conveyor chain manufacturing. With a rich legacy of excellence and a commitment to innovation, we have been a trusted partner for industries worldwide, providing toptier conveyor chain solutions that drive efficiency and reliability.

At Handswell, we understand the critical role that conveyor chains play in the seamless operation of industrial processes. Our dedication to quality craftsmanship, cutting-edge technology, and customer satisfaction sets us apart in the industry



- 1. **Expertise and Experience:** With over two decades of experience, our team of skilled professionals brings unparalleled expertise to every aspect of conveyor chain manufacturing. We have honed our craft, combining traditional craftsmanship with the latest advancements in materials and production techniques.
- 2. **Custom Solutions:** We recognize that every industry has unique requirements. That's why we specialize in creating customized conveyor chain solutions tailored to meet the specific needs of our clients. From design to production, we work closely with our customers to ensure that our products exceed expectations.
- **3.** **Innovation at the Core:** In a rapidly evolving industrial landscape, we stay at the forefront of innovation. We are constantly innovating and investing in tools and technology such as Laser, CNC for precise manufacturing of parts. Our research and development team is dedicated to pushing the boundaries of what is possible, developing conveyor chain solutions that enhance performance, durability, and sustainability.

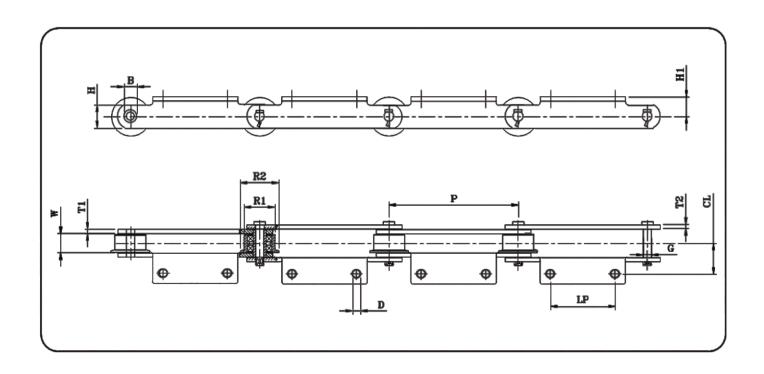


- **4.** **Quality Assurance:** Quality is non negotiable at Handswell We adhere to rigorous quality control measures throughout the manufacturing process, ensuring that each conveyor chain leaving our facility meets the highest standards. Our commitment to quality extends beyond our products to encompass the entire customer experience.
- **5.** **Manufacturing Facility:** Unlike other brands in the market, we have our own top class manufacturing plant with all the latest machines and infrastructure dedicated to conveyor chain manufacturing. We have been white labelling to top brands for more than two decades and our products have a wide reach not only in India but also globally.
- **6.**More Value compared to other brands:**** Unlike the other known brands who are into buying and selling of products, we are manufacturers with real facility and infrastructure, who manufacture the products, buying directly from us cuts the middleman fee, hence better value proposition.



Our customers are at the heart of everything we do. We pride ourselves on **fostering long - term partnerships** by providing exceptional service, timely delivery, and ongoing support. Your success is our success, and we are dedicated to helping you achieve your operational goals.

Whether you are in mining, manufacturing, agriculture, or any other industry that relies on conveyor systems, Handswell's Chain Industries is your trusted partner for premium conveyor chain solutions. Explore the possibilities with us and experience the difference that quality and innovation can make in your operations.



| Coating parts | | Plates | | | | | Plats & Pin | | | | | All |
|--|-------------|---------------|-------------|-------------|--------------|--------------|----------------|--------------|-------------|-------------|---------------|---------------|
| Coating | | ZAC | | | | | BLACKENED | | | | | BLACKENED |
| Lug Hole Pitch (LP) | 40.00 | 00.09 | 00:09 | 65.00 | 00:09 | 00.09 | 80.00 | 65.00 | 80.00 | 80.00 | 80.00 | 80.00 |
| Dist. b/w Chain center and Lug hole (CL) | 36.00 | 20.00 | 20.00 | 101.70 | 20.00 | 20.00 | 65.00 | 00.09 | 00.09 | 20.00 | 00.09 | 55.00 |
| Att. Ht. (H1) | 35.00 | 38.00 | 32.00 | 38.10 | 35.00 | 28.55 | 75.00 | 38.00 | 38.00 | 28.00 | 44.00 | 45.00 |
| Att. Type | A2 | A2 | A2 | A2 | A2 | A2 | A2 | A2 | A2 | A2 | A2 | A2 |
| Min. Breakin g Load, Kgs | 8000 | 11500 | 7200 | 20000 | 7200 | 7200 | 12000 | 19000 | 17000 | 8000 | 19000 | 11500 |
| Pin Dia (G) | 10.00 | 11.10 | 11.10 | 25.40 | 11.10 | 11.10 | 12.00 | 15.90 | 15.90 | 9.54 | 15.90 | 10.00 |
| Bush Dia. (B) | 16.00 | 18.00 | 18.00 | 35.00 | 18.00 | 18.00 | 17.00 | 25.00 | 25.00 | 15.00 | 25.00 | 18.00 |
| Flange d Dia (R2) | 44.50 | 63.00 | 65.00 | 95.00 | 65.00 | 64.50 | 65.00 | 80.00 | 80.00 | 55.00 | 80.00 | 63.00 |
| Roller Dia (R1) | 36.00 | 48.00 | 50.80 | 75.50 | 50.80 | 50.80 | 20.00 | 65.00 | 65.00 | 44.50 | 65.00 | 50.80 |
| Chai n Rolle r | | | | | | | 30.00 | | | | | |
| O/P Thk. (T2) | 4.00 | 00.9 | 6.30 | 12.70 | 6.30 | 6.30 | 8.00 | 8.00 | 8.00 | 00.9 | 8.00 | 6.00 |
| 1/P Thk. (T1) | 4.00 | 00.9 | 6.30 | 12.70 | 6.30 | 6.30 | 8.00 | 8.00 | 8.00 | 00.9 | 8.00 | 00.9 |
| Plate Width (H) | 30.00 | 40.00 | 38.10 | 65.00 | 38.10 | 38.10 | 40.00 | 44.50 | 44.50 | 32.00 | 44.50 | 32.00 |
| (W) | 19.05 | 30.00 | 30.20 | 76.20 | 30.20 | 28.00 | 30.00 | 37.10 | 37.10 | 27.00 | 37.10 | 33.00 |
| Pitch (P) | 102.00 | 150.00 | 152.40 | 152.40 | 152.40 | 152.40 | 200.00 | 200.00 | 200.00 | 200.00 | 200.00 | 200.00 |
| Chain no. | HLA04102-SL | HLA06150ZC-SL | HLA06152-SL | HLA12152-SL | HLA06152A-SL | HLA06152L-SL | HLA08200BC-SL | HLA08200H-SL | HLA08200-SL | HLA06200-SL | HLA08200HA-SL | HLA06200BC-SL |

^{*}All dimensions are nominal actual dimensions may vary (mm)
• Customizations such as special coatings, SS304 for better corrosion resistance can be done on all chains on request

| Coating parts | | All Parts | | All Parts | | Plates & Pin | | | | Plates | | All Parts |
|--------------------------------------|--------------|----------------|-------------|---------------|-------------|----------------|---------------|-------------|-------------|---------------|--------------|---------------|
| Coating | • | BLACKENED | | BLACKENED | · | BLACKENED | | 1 | · | ZAC | | BLACKENED |
| Lug Hole Pitch (LP) | 80.00 | 80.00 | 65.00 | 80.00 | 88.90 | 125.00 | 65.00 | 120.00 | 120.00 | 125.00 | 124.00 | 125.00 |
| Dist. b/w Chain center and Lug hole | 00.09 | 55.00 | 00.09 | 55.00 | 73.20 | 70.00 | 00.09 | 00.09 | 00.09 | 72.00 | 71.00 | 70.00 |
| Att. Ht. (H1) | 44.00 | 45.00 | 38.00 | 45.00 | 64.00 | 85.00 | 43.00 | 43.00 | 43.00 | 45.00 | 38.00 | 85.00 |
| Att. Type | A2 | A2 | A2 | A2 | A2 | A2 | A2 | A2 | A2 | A2 | A2 | A2 |
| Min. Breaki ng Load, Kgs | 19000 | 10250 | 18500 | 11500 | 19000 | 19000 | 19000 | 25000 | 8000 | 11500 | 19000 | 19000 |
| Pin Dia (G) | 15.90 | 10.00 | 19.10 | 13.00 | 15.90 | 15.90 | 15.90 | 19.10 | 12.00 | 12.00 | 15.90 | 15.90 |
| Bush Dia. (B) | 25.00 | 15.00 | 30.00 | 19.00 | 25.00 | 25.00 | 25.00 | 27.00 | 22.00 | 17.00 | 24.85 | 25.00 |
| Flange d Dia (R2) | 80.00 | 63.00 | 111.00 | 65.00 | 80.00 | 80.00 | 80.00 | 100.00 | 65.00 | 65.00 | 80.00 | 80.00 |
| Roller Dia (R1) | 65.00 | 20.00 | 88.90 | 20.00 | 65.00 | 65.00 | 65.00 | 80.00 | 50.00 | 20.00 | 65.00 | 65.00 |
| Chai n Roll er | | | | 32.00 | | | | | | 32.00 | | |
| 0/Р Тћк. (T2) | 8.00 | 9.00 | 10.00 | 8.00 | 8.00 | 8.00 | 8.00 | 10.00 | 9.00 | 9.00 | 8.00 | 6.30 |
| J/P Thk. (T1) | 8.00 | 00.9 | 10.00 | 8.00 | 8.00 | 8.00 | 8.00 | 10.00 | 00.9 | 00.9 | 8.00 | 6.30 |
| Plate Widt h (H) | 44.50 | 32.00 | 20.00 | 40.00 | 44.50 | 44.50 | 44.50 | 50.80 | 40.00 | 40.00 | 44.50 | 44.50 |
| WIP (W) | 37.10 | 33.00 | 50.80 | 31.30 | 37.10 | 37.10 | 37.10 | 51.40 | 38.30 | 31.30 | 37.10 | 37.10 |
| Pitch (P) | 200.00 | 200.00 | 228.60 | 250.00 | 250.00 | 250.00 | 250.00 | 250.00 | 250.00 | 250.00 | 250.00 | 250.00 |
| Chain no. | HLA08200H-SL | HLA06200LBC-SL | HLA10228-SL | HLA08250BC-SL | HLA08250-SL | HLA08250HBC-SL | HLA08250AH-SL | HLA10250-SL | HLA06250-SL | HLA06250ZC-SL | HLA08250H-SL | HLA06250BC-SL |

*All dimensions are nominal actual dimensions may vary (mm) Customizations such as special coatings, SS304 for better corrosion resistance can be done on all chains on request

| Coating parts | | All Parts | | All Parts | Plates | All Parts | All Parts | |
|--|-------------|---------------|--------------|---------------|---------------|---------------|---------------|-------------|
| Coating | · | ZAC | · | BLACKENED | ZAC | BLACKENED | BLACKENED | · |
| Lug Hole Pitch (LP) | 130.00 | 125.00 | 80.00 | 125.00 | 125.00 | 125.00 | 125.00 | 65.00 |
| Dist. b/w Chain center and Lug hole (CL) | 7.50 | 00.09 | 59.75 | 00.09 | 75.00 | 00.09 | 00.09 | 00.09 |
| Att. Ht. (H1) | 20.00 | 38.00 | 30.00 | 80.00 | 45.00 | 80.00 | 80.00 | 38.00 |
| Att. Type | A2 | A2 | WA2 | A2 | A2 | A2 | A2 | A2 |
| Min. Breaki ng Load, Kgs | 14000 | 17000 | 20000 | 15000 | 27000 | 13000 | 15000 | 19000 |
| Pin Dia (G) | 17.50 | 15.90 | 18.00 | 25.00 | 19.10 | 25.00 | 25.00 | 15.90 |
| Bush Dia. (B) | 24.00 | 25.00 | 25.00 | 34.18 | 27.00 | 34.20 | 34.18 | 24.85 |
| Flange d Dia (R2) | 65.00 | 80.00 | | 80.00 | 100.00 | 80.00 | 80.00 | 80.00 |
| Roller Dia (R1) | 50.80 | 65.00 | | 70.00 | 80.00 | 70.00 | 70.00 | 00:59 |
| Chain Roller | 35.00 | | 65.00 | 46.00 | | | 46.00 | |
| O/P Thk. (T2) | 8.00 | 8.00 | 8.00 | 8.00 | 10.00 | 00.9 | 8.00 | 8.00 |
| 1/P Thk. (T1) | 8.00 | 8.00 | 8.00 | 8.00 | 10.00 | 00.9 | 8.00 | 8.00 |
| Plate Width (H) | 45.00 | 44.50 | 20.00 | 20.00 | 50.80 | 20.00 | 20.00 | 44.50 |
| WIP (W) | 32.00 | 37.10 | 37.00 | 37.00 | 51.40 | 37.00 | 37.00 | 37.10 |
| Pitch (P) | 250.00 | 250.00 | 250.00 | 300.00 | 300.00 | 300.00 | 300.00 | 300.00 |
| Chain no. | HLA08250-SL | HLA08250ZC-SL | HLA08250H-SL | HLA08300BC-SL | HLA10300ZC-SL | HLA06300BC-SL | HLA08300BC-SL | HLA08300-SL |

*All dimensions are nominal actual dimensions may vary (mm) Customizations such as special coatings, SS304 for better corrosion resistance can be done on all chains on request

STANDARD ATTACHMENTS

1. A1, A2 Attachments

An A attachment has a bent link plate that extends out on one side of the chain, forming an L-shape. The attachment comes with one or two bolt holes and is designated as A1 or A2, respectively



2. K1, K2 Attachments

A K attachment has a bent link plate that extends out on both sides of the chain. The attachment comes with one or two bolt holes and is designated as K1 or K2, respectively



3. SA1, SA2 Attachments

With an SA attachment, the link plate is extended vertically on one side of the chain. The attachment comes with one or two bolt holes and is designated as SA1 or SA2, respectively



5. GNK1 Attachment

The GNK1 attachment indicates a chain with a bolt hole drilled into the center of the link plates on both sides of the chain.



6. EP Attachment (Extended Pin)

One end of the pins is extended on one side of the chain.



7. Hollow Pin Chain

In Hollow Pin Chain, the pins have a hole, allowing for installation of various attachments.



4. SK1, SK2 Attachments

With an SK attachment, the link plate is extended vertically on both sides of the chain. The attachment comes with one or two bolt holes and is designated as SK1 or SK2, respectively (SK1 only for RS type).



Attachment Positioning

Chains can be assembled with an attachment on every link plate or at intervals of two or more links. However, placing an attachment on an outside link at an interval of an even number of links is convenient for maintenance purposes.







